

In the Specification

Revise the second full paragraph on page 6 of the substitute specification to read as follows:

An axially movable shaping tool 42 serves to position the longitudinal edge 32 of the accumulator housing ~~20~~10. This shaping tool 42 is provided with at least one positioning bevel 44 which positions the longitudinal edge 32 onto the cover component 10 so that this cover component is secured as a clamping seat in the accumulator housing 10 between the stop 38 and the longitudinal edge 32. For the purpose of establishing the respective clamping seat, the upper or outer side 40 of the cover component 20 is provided with a circumferential contact surface 46 tapering toward the longitudinal axis 48 of the accumulator housing 10 in the outward direction of the cover component. The inclination of the contact surface 46 corresponds to the inclination of the positioning bevel 44 of the shaping tool 42. However, other obvious inclinations or bevels are also conceivable. As is shown in FIG. 2, the positioning direction for the shaping tool 42 is that of the longitudinal axis 48 of the accumulator housing 10 or of the piston-type accumulator as a whole.